

WHAT IS CLAIMED IS

SUB  
A7

5 1. A semiconductor photodetection detector,  
comprising:

a semiconductor substrate of a first  
conductivity type;

10 a photodetection layer formed on said  
semiconductor substrate;

a region of a second conductivity type  
opposite to said first conductivity type being formed  
in a part of said photodetection layer; and

15 an electrode applying an electric field to  
said photodetection layer via said region of said  
second conductivity type such that said electric field  
acts in a thickness direction of said photodetection  
layer,

20 said photodetection layer comprising: a  
first semiconductor layer having a first thickness and  
accumulating therein a compressive strain and  
absorbing an optical radiation; and a second  
semiconductor layer having a second thickness smaller  
25 than said first thickness and accumulating therein a  
tensile strain, said first semiconductor layer and  
said second semiconductor layer being stacked  
alternately and repeatedly in said photodetection  
layer.

30

sub

35 2. A semiconductor photodetection device as  
claimed in claim 1, wherein said first semiconductor  
layer accumulates therein a strain of 0.2% or more but  
not exceeding 0.6%.

3. A semiconductor photodetection device as claimed in claim 1, wherein said first semiconductor layer has a thickness of 50 nm or more.

5

SUB A8  
10 4. A semiconductor device as claimed in claim 1, wherein the second thickness of said second semiconductor layer is smaller than a sum of the first and second thicknesses by a factor of  $(0.9 \times L^{1/4} \times \epsilon)$  in terms of microns, wherein  $\epsilon$  represents the strain accumulated in said first semiconductor layer and L represents a sum of a total thickness of said  
15 first semiconductor layers in said photodetection layer and a total thickness of said second semiconductor layers in said photodetection layer.

20

SUB A9  
25 5. A semiconductor photodetection device as claimed in claim 3, wherein the second thickness of the second semiconductor layer is smaller than one-half the first thickness of the first semiconductor layer.

30

SUB A9  
35 6. A semiconductor device as claimed in claim 5, wherein the second thickness of said second semiconductor layer is smaller than a sum of the first and second thicknesses by a factor of  $(0.9 \times L^{1/4} \times \epsilon)$  in terms of microns, wherein  $\epsilon$  represents the strain accumulated in said first semiconductor layer and L represents a sum of a total thickness of said

09873264.060501

SUB A9  
CONT.

first semiconductor layers in said photodetection layer and a total thickness of said second semiconductor layers in said photodetection layer.

5

SUB A10

10

7. A semiconductor photodetection device as claimed in claim 1, wherein each of said first and second semiconductor layers comprises a ternary compound semiconductor material.

15

SUB A10

20

8. A semiconductor device as claimed in claim 7, wherein the second thickness of said second semiconductor layer is smaller than a sum of the first and second thicknesses by a factor of  $(0.9 \times L^{1/4} \times \epsilon)$  in terms of microns, wherein  $\epsilon$  represents the strain accumulated in said first semiconductor layer and L represents a sum of a total thickness of said first semiconductor layers in said photodetection layer and a total thickness of said second semiconductor layers in said photodetection layer.

25

30

SUB A10

9. A semiconductor photodetection device as claimed in claim 1, wherein said substrate comprises n-type InP and said first and second semiconductor layers comprise n-type InGaAs.

35

00873264 060501  
105090 19262860

SUB  
A11

10 A semiconductor device as claimed in  
claim 9, wherein the second thickness of said second  
semiconductor layer is smaller than a sum of the first  
and second thicknesses by a factor of  $(0.9 \times L^{1/4} \times$   
5  $\epsilon)$  in terms of microns, wherein  $\epsilon$  represents the  
strain accumulated in said first semiconductor layer  
and L represents a sum of a total thickness of said  
first semiconductor layers in said photodetection  
layer and a total thickness of said second  
10 semiconductor layers in said photodetection layer.

13  
SUB  
A12

11. A semiconductor photodetection device as  
claimed in claim 1, further comprising an intermediate  
layer between said first and second semiconductor  
layers, said intermediate layer having an intermediate  
bandgap between a bandgap of said first semiconductor  
20 layer and a bandgap of said second semiconductor layer.

25  
SUB  
A12

12. A semiconductor device as claimed in  
claim 11, wherein the second thickness of said second  
semiconductor layer is smaller than a sum of the first  
and second thicknesses by a factor of  $(0.9 \times L^{1/4} \times$   
30  $\epsilon)$  in terms of microns, wherein  $\epsilon$  represents the  
strain accumulated in said first semiconductor layer  
and L represents a sum of a total thickness of said  
first semiconductor layers in said photodetection  
layer and a total thickness of said second  
semiconductor layers in said photodetection layer.

35

09873264.060501

*sub*

13. A semiconductor photodetection device as  
claimed in claim 11, wherein said intermediate layer  
is provided at a side of said first semiconductor  
layer closer to said region of said second  
5 conductivity type.

14. A semiconductor photodetection device as  
claimed in claim 11, wherein said intermediate layer  
has a composition profile that changes gradually in a  
thickness direction thereof.

15. A semiconductor photodetection device as  
claimed in claim 14, wherein said intermediate layer  
accumulates a tensile strain at a side thereof  
contacting said second semiconductor layer and a  
compressive strain at a side thereof contacting said  
first semiconductor layer.

16. A fabrication process of a semiconductor  
photodetection device, comprising the steps of:  
30 forming a photodetection layer on a  
semiconductor substrate by alternately and repeatedly  
forming a first semiconductor layer and a second  
semiconductor layer on said semiconductor substrate  
while changing a flow-rate of source gases without  
35 interrupting a supply thereof; and  
forming an electrode on said photodetection  
layer so as to apply an electric field in a thickness

09673264-060501

direction of said photodetection layer,

5       said first semiconductor layer being formed  
of a ternary compound semiconductor material having a  
lattice constant different from a lattice constant of  
said substrate and accumulating therein a compressive  
strain, said second semiconductor layer being formed  
of a ternary compound semiconductor material having a  
lattice constant different from said lattice constant  
of said substrate and accumulating therein a tensile  
10       strain.

15               17. A method as claimed in claim 16, wherein  
said steps of forming said first semiconductor layer  
and said second semiconductor layer being conducted  
alternately by an MOVPE process while changing a flow-  
rate of metal organic sources continuously.

20

09873264-060501